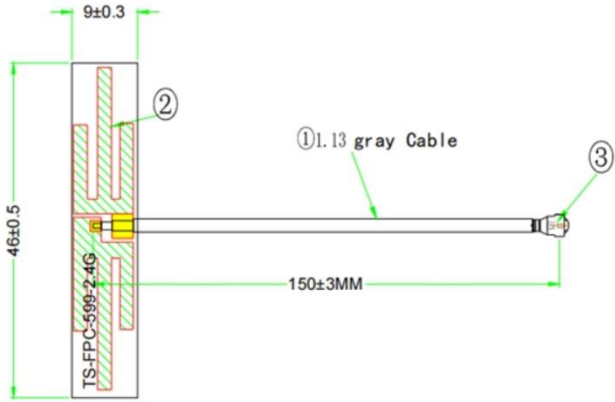



PARTS DRAWING		ROHS Compliant		REV	PRODUCT NO.	DATE	NAME	DESCRIPTION
				A0	TS-FPC-599-2.4G	2025.11.21		Initial Issuance

Ask

- There is no broken skin or damage to the wire sheath.
- The finished product must be 100% tested for continuity OK.
- 100% inspection of finished products is required.
- Adopt environmental protection process. The finished product meets ROHS requirements.



					Frequency Range	2400-2500MHz	 Built-in FPC antenna-WIFI-1.13 IPEX First Generation Terminal -1.13 cable-Dual Tin-Gray - L=150MM				
					Gain	2DBi					
					VSWR	Comparing Waveforms	PRODUCT NO.	UNIT	MM	SIZE	1:3
					Polarization	vertical	TS-FPC-599-2.4G	PAGE	1 OF 1	FORNMT	A4
					Impedance	50 Ω	GENERAL TOLERANCE 100~200: ± 3.00 50~100: ± 2.00 25~50: ± 0.20 10~25: ± 0.15 0~10: ± 0.1				
					operation temperature: -45℃~85℃						
					storage temperature: -45℃~85℃						
NO	Code	Name	Description	Q'ty							
3		IPEX	1.13 Generation Terminal	1							
2		FPC	Surface Black Oil Drawing No. 872	1							
1		Cable	1.13 cable double tin gray L=150MM	1							

Product Features Specification Table

一、Basic characteristics of the product:

DESCRIPTION	VALUE
Frequency Range	2400-2500MHz
Impedance	50Ω
VSWR	Comparison waveform
Gain	2dBi

Radiation	Omni-directional
Polarization	linear Vertical
Powers	1W
Connector model	IPEX
Operating temperature	-45°C~+85°C
Storage temperature	-45°C~+85°C

二、 Product size:

Dimensions	46mm*9mm	Fixing method	Paste
FPC color	Black	Connector Model	1.13 IPEX
cable	1.13 cable-Dual Tin-Gray - L=150MM		

Test data and graphs

1. Summary :

This report to account for the measurement setup and result of the Antenna. The measurement setup includes s-parameter, The measured data for Antenna are presented and analysis.

2. S-Parameter Measurement S :

A. Reflection coefficient :

(a) Instrument: Network Analyzer

(b) Setup:

(1) Calibrate the Network Analyzer by one port calibration using O.S.L. calibration kits.

(2) Connect the antenna under test to the Network Analyzer.

(3) Measure the S11(reflection coefficient) shown in Fig. 1.

(4) Generally, the S11 is less than -10dB to ensure the 90% VSWR 2.0:1 power into antenna and only less than 10% power back to system.

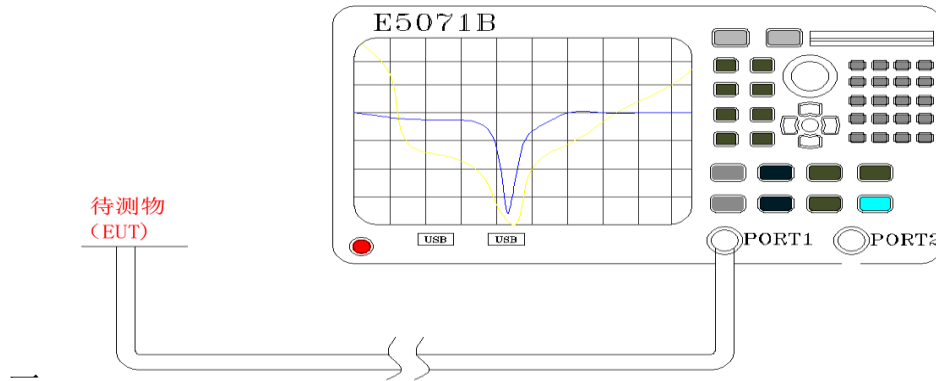


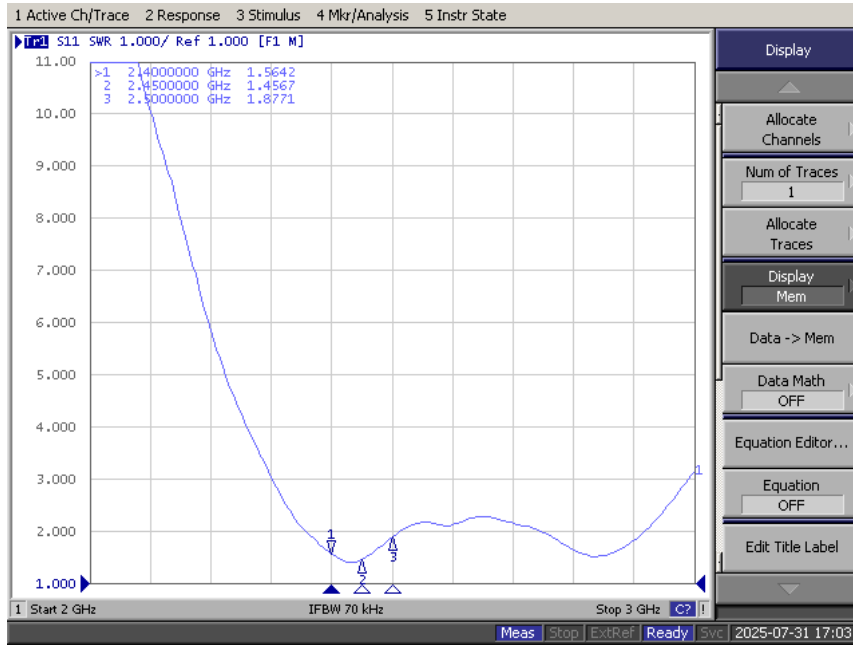
Fig.1 Antenna measured in Network Analyzer

3. S-Parameter Measurement Result S:

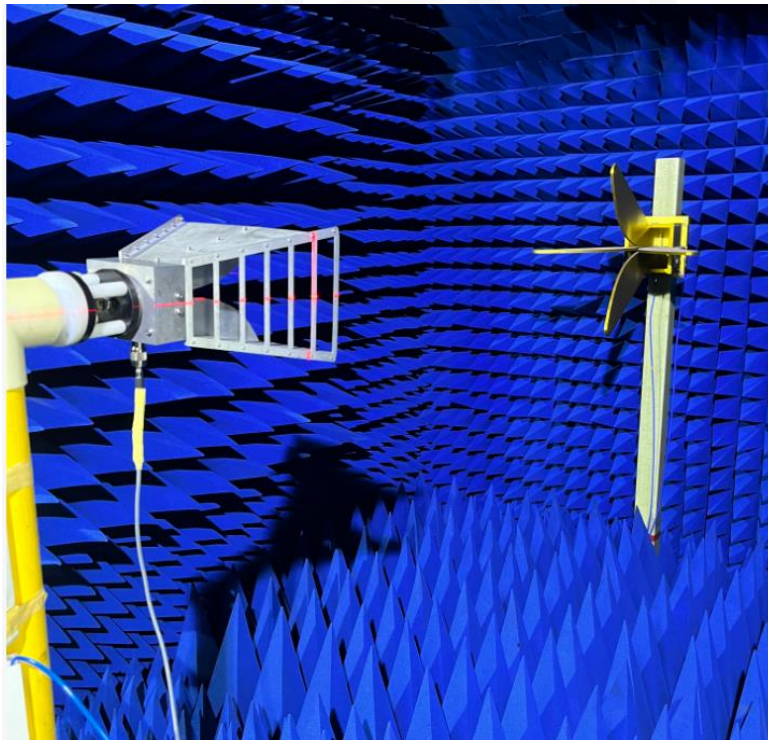
S-Parameter test data:

Frequency MHz	2400	2450	2500
V.S.W.R	1.56	1.45	1.87

S-Parameter test image:



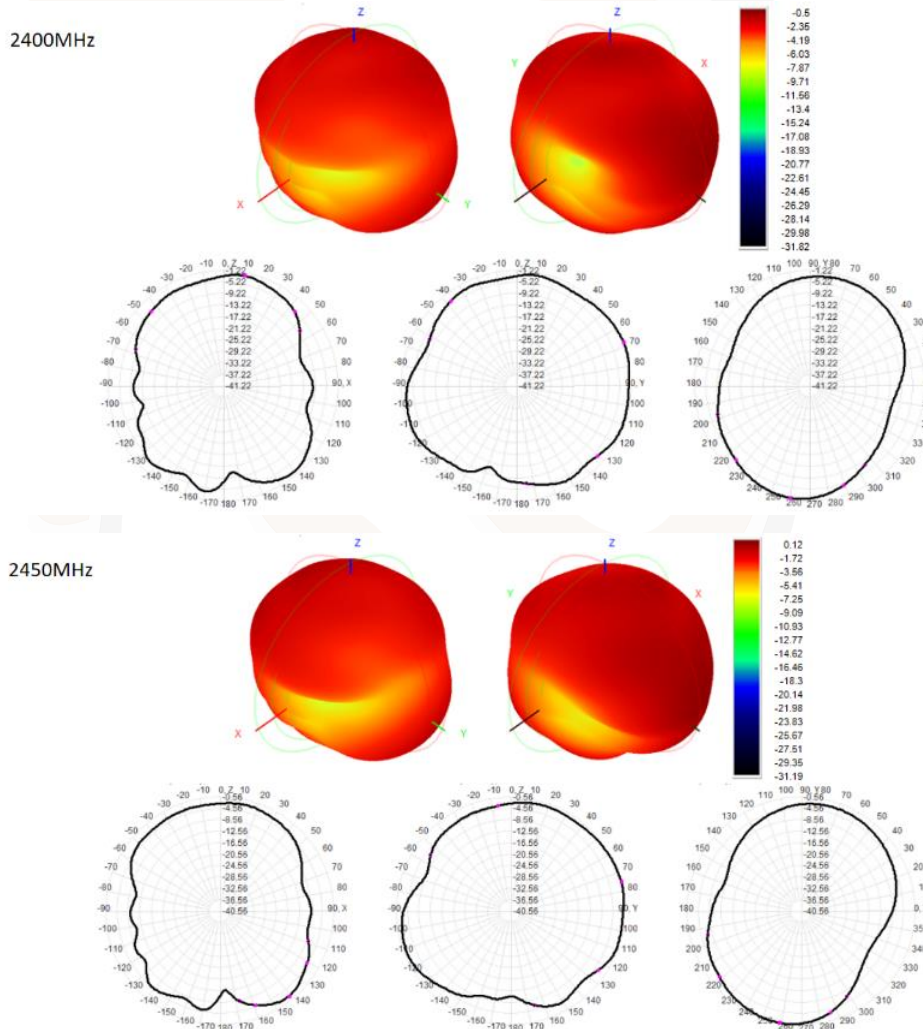
Darkroom test environment:

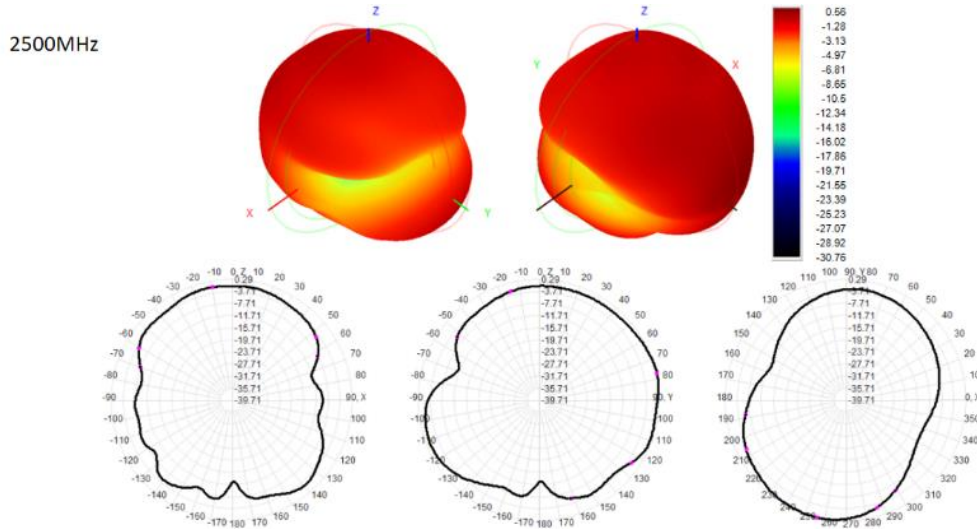


Passive numerical value:

Frequency (MHz)	Efficiency (%)	Peak GAIN (dBi)
(工作频段)	(效率)	(增益)
2400	33.07	1.5
2450	38.47	2.12
2500	41.82	1.56

2D、3D:





Environmental test requirements

Preface	Test items	Test methods and conditions	Test equipment	Test results
1	Temperature and humidity test	<p>Reference EIA 364-31 Method Three, Test Condition A</p> <p>The purpose of this test process is to conduct detailed standard tests. The products used are affected by high humidity and heat. Influence the performance of the material for evaluation.</p> <p>Requirements: Temperature: 85°C Humidity: 90~95% (R. H) Time : 72 hours</p>	<p>K. SON INS</p> <p>THS-A4L-150</p>	Qualified
2	Low temperature test	<p>Refer to Test Specification:</p> <p>The measured sample should be traveled in a temperature-balanced environment, and its temperature setting Set at -45° C</p>	<p>K. SON INS</p> <p>THS-A4L-150</p>	Qualified

		Requirements : Time : 24 hours		
3	High temperature	Refer to Test Specification: The measured sample should be placed in a constant temperature environment, and the gas temperature should be set at 70°C.	K. SON INS THS-A4L-150	Qualified
	test	Requirements : Time : 24 hours		

Environmental test requirements

Preface	Test items	Test methods and conditions	Test equipment	Test results
4	Hot and cold tests	Refer to Test Specification: The measured sample should be placed in a fixed environment, and the temperature should be set at -45~85°C.	K. SON INS THS-A4L-150	Qualified
		Requirements : More than 8 hours. (30 minutes/time, 12 cycles)		
5	Salt spray test	Refer to Test Specification: The tested sample should be placed in a fixed environment: NaCL Concentration: 40-60g/1Kg PH value: 6.5-7.2 Test time: 24 hours 1. Gold-plated products are not allowed to peel with rust spots. 2. Other nickel-plated, tinned and galvanized products shall not have more than two rust points on the same shaft or surface.	Salt spray tester	Qualified

Mechanical test requirements

Preface	Test items	Test methods and conditions	Test equipment	Test results
1	Vibration test	<p>Test condition A</p> <p>The purpose of this test process is to evaluate the products used in the detailed standard test methods, which are moved or moved to affect the performance of the material.</p> <p>Requirements :</p> <p>Vibration range: 10-55HZ</p> <p>Displacement amplitude value: 0.35mm</p> <p>Acceleration amplitude: 50.0M/S</p> <p>Number of frequency sweeping cycles: 30Times</p>	Vibration tester	Qualified
2	DROP TESTS	<p>Refer to Test Specification:</p> <p>The measured sample should be placed at a certain height, and its height should be set to 1 meter, and it should fall freely 3 times in the direction of 6 surfaces.</p> <p>Requirements :</p> <p>The mechanical characteristics of the product are normal after the drop test.</p>	Drop test fixtures	Qualified

Mechanical test requirements

3	Tula test	Refer to Test Specification: Fix the object under test through the fixture, and after applying a certain force in the opposite direction, the product assembly shall not fall off.	Tile tester	Qualified
		Requirements: 1. The product assembly cannot fall off. 2. Minimum tensile force: 1.2KG		

Note: performs the above mechanical and environmental parameter tests before R&D and trial delivery.